According to 1907/2006/EC Revision: 1.1 Issued: 2023.12.11 Page: 1 / 5

1. IDENTIFICATION

Product Names	Standard
Recommended use	PHOTOPOLYMER RESIN, UV-curable
Manufacturer details	PANCOLOUR INK CO., LTD.
	No. 72-1, Wenming Rd., Guishan Dist., Taoyuan City 33382 , Taiwan
	Tel: +886-3-3270177 ; Fax: +886-3-3270180
Emergency phone number	Tel: +886-3-3270177, ext.110

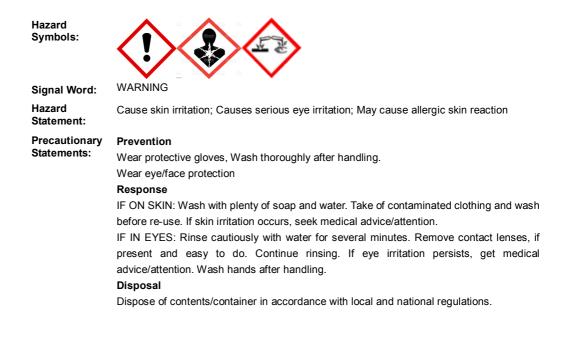
2. HAZARD IDENTIFICATION

Classification: according to Directive 1999/45/EC



R22 - Harmful if swallowed R36/38 - Irritating to eyes and skin. R43 - May cause sensitization by skin contact. R52/53 - Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. according to Regulation (EC) No 1272/2008 Skin corrosion/irritation (Category 2) Serious eye damage/eye irritation (Category 2A) Skin sensitizer (Category 1) Carcinogenicity, (Category 2) STOT-Single exposure, (Category 3) Chronic Aquatic hazard, (Category 3)

Labeling:





Standard

According to 1907/2006/EC Revision: 1.1 Issued: 2023.12.11 Page: 2 / 5



Standard

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture:

Hazard Components	% by weight	CAS No	Symbol(s)	R-phrase(s)
Glycerol, propoxylated, esters with acrylic acid	15~25%	52408-84-1	Xi	36/38-43
2-Propenoic acid,	15~25%	57472-68-1	Xi	36/38-43
1,1'-[oxybis(methyl-2,1-ethanediyl)]				
ester				
Urethane diacrylate	10~20%	264888-31-5		
Epoxy diacrylate	10~30%	55818-57-0	Xi	36/37/38-43-52-5
Titanium dioxide	0.1~2%	13463-67-7		3
Carbon black	0.05~0.1%	1333-86-4		
[bis(4-methylphenyl)phosphoroso](2	1~4%	270586-78-2	Xi	43-53
,4,6-trimethylphenyl)methanone				
Additive	0~2% -			

4. FIRST AID MEASURES

Inhalation	Keep at rest. Move to fresh air. Consult a physician.
Skin contact	Take off contaminated clothing and shoes immediately.
	Rinse immediately with plenty of water and seek medical advice
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
	Consult a physician.
Ingestion	Do not induce vomiting. Keep at rest. Consult a physician.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	Use foam, extinguishing powder, carbon dioxide, water fog. In case of fire, cool endangered containers with water fog.
Extinguishing media which must	High pressure water jet
not be used for safety reason	
Specific hazards in case of fire	Possible decomposition products are: COx, NOx
Special protective equipment for	For fires in enclosed areas, wear self-contained breathing apparatus and protective
firefighters	suit. Do not inhale combustion gases.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions:	Ensure adequate ventilation. Wear personal protective equipment. Remove all sources of ignition. Avoid contact with skin and eyes. Do not breathe vapors or spray mist.
Environmental precautions:	Do not flush into surface water.
Methods and materials for containment and cleaning up:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Shovel into suitable container for disposal. After cleaning, flush away traces with water.

7. HANDLING AND STORAGE

According to 1907/2006/EC Revision: 1.1 Issued: 2023.12.11 Page: 3 / 5



Standard

Precautions for safe handling:	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with eyes. Avoid prolonged repeated skin contact. Use in well-ventilated area away from all ignition sources. Switch off all electrical devices such as parabolic heaters, hotplates, storage heaters etc. in good time for them to have cooled down before commencing work. Do not smoke; do not weld. Do not empty waste into sanitary drains. Take measures to prevent the build up of electrostatic charge.
Conditions for safe storage,	Keep tightly closed in a dry, cool and well-ventilated place. (e.g. 25°C)
including incompatibilities:	Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order
	to avoid exothermic reactions.
	Keep away from sources of ignition - No smoking.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Limits:

No values have been established.

Appropriate engineering controls: Personal protective equipment:

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment.

Hand protection:





Tightly sealed Goggles

Hygiene measures

Ensure adequate ventilation. Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	Viscous liquid	Odor	Typical arylates
Color	Refer to product label	Odor Threshold	Not available
рН	Not applicable		
Melting point / Freezing point	No data available	Initial boiling point / Boiling range	Not available
Flash point	> 110°C (Closed-cup)	Evaporation rate	Not available
Flammability (Solid, gas)	Not available	Explosive limits	Not available
Vapor pressure	Not available	Vapor density	Not available
Relative density	ca. 1.12g/cm ³	Solubility	Not available
Partition Coefficient: n-Octanol/Water	Not available	Auto-ignition temperature	Not available
Decomposition Temperature	Not available	Viscosity (25°C)	150~230 cP

10. STABILITY AND REACTIVITY

Chemical StabilityStable at normal conditionsPossibility of hazardous reactionsUnder high temperature and exposed to ultraviolet light.

According to 1907/2006/EC Revision: 1.1 Issued: 2023.12.11 Page: 4 / 5



Standard

Conditions to avoid	Avoid temperatures above 60°C and exposure to direct sunlight. Keep away from heat, sources of ignition. Avoid contact with acids, oxidizing agents, free radical initiators, sunlight or ultraviolet light, and bases or amines.
Incompatible materials	Peroxides, free radical initiators, strong alkalis, reactive metals
Hazardous decomposition products	COx, NOx, VOCs

11. TOXICOLOGICAL INFORMATION

Acute toxicity	[2-Propenoic acid 2-ethyl-2-[[(1-oxo-2-propenyl)oxy]methyl]-1,3-propanediyl ester] : LD50 = 5000 mg/kg Rat
	[2-Propenoic acid 2-ethyl-2-[[(1-oxo-2-propenyl)oxy]methyl]-1,3-propanediyl ester] :
	LD50 = 5170 mg/kg Rabbit
	Acrylated Oligomer : LD50/oral/rat : 5000 mg/kg
Inhalation	Irritating to respiratory system.
Skin contact	May cause sensitization by skin contact. Repeated contact may cause allergic
	reactions in very susceptible persons. Irritating to skin.
Eye contact	Irritating to eyes.
Ingestion	Harmful if swallowed.
Chronic toxicity	May cause sensitization by skin contact.

12. ECOLOGICAL INFORMATION

Toxicity	Fish- LC50 1.47mg/L, 95hr, Leuciscus idus (DIN 38412) (Crustaceans- LC50 19,9 mg/L, 48hr, Daphnia magna (DIN 38412) Algae-EC50 4,86 mg/l - 96hr, Desmodesmus subspicatus (DIN 38412)
Persistence and Degradability	Not available
Bioaccumulation Potential	Not available
Mobility in Soil	Insoluble in water

13. DISPOSAL CONSIDERATION

Disposal Methods

Dispose of in accordance with local regulations

14. TRANSPORT INFORMATION

UN Number	Not applicable
UN Proper Shipping Name	Not applicable
Transport hazard class(es)	Not applicable
Packing Group	Not applicable
Environmental Hazards	Not marine pollutant
Special Precautions for Users	None

ICAO/ IATA -DGR : NOT RESTRICTED AS PER DANGEROUS GOOD

15. REGULATORY INFORMATION

Applicable Regulations

Not available

According to 1907/2006/EC Revision: 1.1 Issued: 2023.12.11 Page: 5 / 5



Standard

16. OTHER INFORMATION

Reference Document	 Understanding the GHS:A Companion Guide to the Purple Book, PAG 13-3,UNITAR Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures Guide to the classification and labeling of UV/EB Acrylates, 3 edition, 2007, CEFIC
Issued date	2023/7/15
Revision Note	New issued.
Prepared by	Pancolour Ink Co., Ltd. / R&D department / Eugene Pai / +886-3-3270177#108

DISCLAIMER OF LIABILITY
The information in this SDS was obtained from sources, which we believe are reliable. However, the information is provided without any warranty, express or implied, regarding its correctness. The conditions
or methods of handling, storage, use or disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim
liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product. This MSDS was prepared and is to be used only for this product. If the
product is used as a component in another product, this SDS information may not be applicable.

End of document